

Instructions for Assembly and Use – Standard Configuration



Edition 02 | 2016

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Overview

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Main components





Overview



Key

A5 Anchoring

- A6 Guardrails
- B1 Bracket unit
- B2 Platform unit
- B3 Formwork unit

Pictogram Definition	
	Safety instructions
→	Note
C	Visual check
` _	Тір
Ů	Lifting point
-M	Personal protective equipment to prevent falling from a height (PPE)
\otimes	Misapplication

Dimension specifications

Dimensions are usually given in mm. Other units of measure, e.g. cm, are shown in the illustrations. Load details are usually given in kg. Other measurement units, e.g. t, are shown in the illustrations.

Conventions

- Instructions are numbered with:
 1., 2., 3.
- The result of an instruction is shown by: →
- Position numbers are clearly provided for the individual components and are given in the drawing, e.g. 1, in the text in brackets, for example (1).
- Multiple position numbers, i.e. alternative components, are represented with a slash, e.g. 1 / 2.

Arrows

- → Arrow representing an action
- Arrow representing a reaction of an action*
- Forces
- * If not identical to the action arrow

Presentational reference

The illustration on the front cover of these instructions is understood to be a system representation only. The assembly steps presented in these Instructions for Assembly and Use are shown in the form of examples with only one component size. They are valid accordingly for all component sizes contained in the standard configuration.

For a better understanding, detailed illustrations are partly incomplete. The safety installations which have possibly not been included in these detailed drawings must nevertheless still be available.

Introduction

Target groups

Contractors

These Instructions for Assembly and Use are designed for contractors who use the formwork systems for

- erecting, adapting and dismantling operations,
- use it, e.g. for concreting, or
- who have them used, e.g. for forming operations.

Construction site coordinator

The Safety and Health Protection Coordinator*

- is appointed by the client,
- must identify potential hazards during the planning phase,
- determines measures that provide protection against risks,
- creates a safety and health protection plan,
- coordinates the protective measures for the contractor and site personnel so that they do not endanger each other,
- monitors and ensures compliance with the protective measures.

Qualified personnel

Due to the specialist knowledge gained from professional training, work experience and recent professional activity, the qualified person has a reliable understanding of safety-related issues and can correctly carry out inspections. Depending on the complexity of the test to be undertaken, e.g. scope of testing, type of testing or the use of a certain measuring device, a range of specialist knowledge is necessary.

Qualified specialists

Formwork systems may only be assembled, modified or dismantled by personnel who are suitably qualified to do so. For the work to be carried out, the qualified specialists must have received instructions** which contain at least the following points:

- An explanation of the plan for the assembly, modification or dismantling of the scaffolding in an understandable form and language.
- Description of measures in order to safely assemble, modify or dismantle the scaffolding.
- Designation of the preventive measures to avoid the risk of persons and objects falling.

- Designation of the safety precautions in the event of changing weather conditions which could adversely affect the safety of the scaffolding as well as the personnel concerned.
- Details regarding the permissible loads.
- Description of any other risks that are associated with the assembly, modification or dismantling procedures.



In other countries, ensure that the relevant national guidelines and regulations in the respective current version are complied with!

- Valid in Germany: Regulations for Occupational Health and Safety on Construction Sites 30 (RAB 30).
- ** Instructions are given by the contractor himself or a qualified person selected by him.

Additional technical documentation

- PERI Design Information
 VARIOKIT VGK Cantilevered Parapet Bracket
- Instructions for Use:
 - Pallets and Stacking Devices
 - Concrete Cones
- PERI Design Tables Formwork and Shoring
- Technical Data Sheet
 - PERI Screw-In Sleeve M16 / 164
- Brochure PERI Tie Technology DK, SK

Introduction



Intended use

Product description

PERI products have been designed for exclusive use in the industrial and commercial sectors by suitably trained personnel only.

The PERI VARIOKIT VGK Cantilevered Parapet Bracket is used for the concreting of cantilevered parapets in cantilever and abutment areas of bridges cast in-situ or constructed using prefabricated elements.

The system facilitates the forming of parapet geometries up to H/W = 100/60 cm. Working platforms and formwork units are separate. This allows the readjustment of the formwork unit to match the geometry of the parapet to take place from the working platform.

The individual bracket consists of a Vertical Bracket Post, Bracket Cantilever, Platform Cantilever Beam and Spindle, and can be fixed to the bridge at variable distances to one another depending on the parapet cross-section, thus resulting in excellent load optimization.

When used in bridge construction, the Bracket is anchored using the Anchor Sleeve M24. For refurbishment work, the Bracket can be anchored afterwards by means of composite anchoring systems.

Features

- Platform and formwork units are separated.
- No openings or penetration in the decking.
- Operation and adjustment is carried out from the working platform.
- Continuous inclination adjustment of the slab and side formwork.
- High load-bearing capacity.

Technical data

- Parapet dimensions
- max. H/W = 100 / 60 cm. - perm. width of influences
- up to 185 cm.

Instructions for Use

The use in a way not intended, deviating from the standard configuration or the intended use according to the Instructions for Assembly and Use, represents a misapplication with a potential safety risk, e.g. risk of falling.

Only PERI original components may be used. The use of other products and spare parts is not allowed.

Changes to PERI components are not permitted.

Introduction

Care and maintenance instructions

In order to maintain the value and operational readiness of the formwork materials over the long term, clean the elements after each use. Some repair work may also be inevitable due to the tough working conditions. The following points should help to keep care and maintenance costs as low as possible.

Spray the formwork on both sides with concrete release agent before each use; this allows easier and faster cleaning of the formwork. Spray the concrete release agent very thinly and evenly!

Spray the rear side of the formwork with water immediately after concreting; this avoids any time-consuming and costly cleaning operations.

When used continuously, spray the panel formlining with the concrete release agent immediately after striking; then clean by means of a scraper, brush or rubber lip scraper. Important: do not clean formlining made of plywood with high-pressure equipment; this could result in the formlining being damaged. Fix box-outs recesses and mounting parts with double-headed nails; as a result, the nails can easily be removed later, and damage to the formlining is largely avoided.

Close all unused anchor holes with plugs; this eliminates any subsequent cleaning or repair work. Anchor holes accidentally blocked with concrete are freed by means of a steel pin from the formlining side.

When placing bundles of reinforcement bars or other heavy objects on horizontally-stored formwork elements, suitable support, e.g. square timbers, is to be used; as a result, impressions and damage to the formlining are largely avoided.

Internal concrete vibrators should be fitted, if possible, with rubber caps; as a result, any damage to the formlining is reduced if the vibrator is accidently "inserted" between the reinforcement and formlining.

Never clean powder-coated components, e.g. elements and accessories, with a steel brush or hard metal scraper; this ensures that the powder-coating remains intact. Use spacers for reinforcement with large-sized supports or extensive areas of support; this largely avoids impressions being formed in the formlining when under load.

Mechanical components, e.g. spindles or gear mechanisms, must be cleaned of dirt or concrete residue before and after use, and then greased with a suitable lubricant.

Provide suitable support for the components during cleaning so that no unintentional change in their position is possible.

Do not clean components when suspended on a crane.

Safety instructions



Cross-system

General

The contractor must ensure that the Instructions for Assembly and Use supplied by PERI are available at all times and are understood by the site personnel.

These Instructions for Assembly and Use can be used as the basis for creating a risk assessment. The risk assessment is compiled by the contractor. The Instructions for Assembly and Use do not replace the risk assessment!

Always take into consideration and comply with the safety instructions and permissible loads.

For the application and inspection of PERI products, the current safety regulations and guidelines must be observed in the respective countries where they are being used.

Materials and working areas are to be inspected on a regular basis especially before each use and assembly for:

- signs of damage,
- stability, and
- function.

Damaged components must be exchanged immediately on site and may no longer be used.

Safety components are to be removed only when they are no longer required.

Components provided by the contractor must conform with the characteristics required in these Instructions for Assembly and Use as well as with all valid construction guidelines and standards. In particular, the following applies if nothing else is specified:

- timber components: Strength Class C24 for Solid Wood according to EN 338.
- scaffold tubes: galvanised steel tubes with minimum dimensions of Ø 48.3 x 3.2 mm according to EN 12811-1:2003 4.2.1.2.
- scaffold tube couplings according to EN 74.

Deviations from the standard configuration are only permitted after a further risk assessment has been carried out by the contractor. On the basis of this risk assessment, appropriate measures for working and operational safety as well as stability are determined. Corresponding proof of stability can be provided by PERI on request if the risk assessment and resulting measures to be implemented are available.

Before and after exceptional occurrences that may have an adverse effect regarding the safety of the formwork system, the contractor must immediately

- create another risk assessment, with appropriate measures for ensuring the stability of the formwork system being carried out based on the results,
- and arrange for an extraordinary inspection by a qualified and competent person. The aim of this inspection is to identify and rectify any damage in good time in order to guarantee the safe use of the formwork system.
 Exceptional occurrences can include:

Exceptional occurrences can include

- accidents,
- Ionger periods of non-use,
- natural events, e.g. heavy rainfall, icing, heavy snowfall, storms or earthquakes.

Assembly, modification and dismantling work

Assembly, modification or dismantling of formwork systems may only be carried out by qualified specialists under the supervision of an authorized person. The qualified specialists must have received appropriate training for the work to be carried out with regard to specific risks and dangers. On the basis of the risk assessment and Instructions for Assembly and Use, the contractor must create installation instructions in order to ensure safe assembly, modification and dismantling of the formwork system.

The contractor must ensure that the personal protective equipment required for the assembly, modification or dismantling of the system, e.g.

- safety helmet,
- safety shoes,
- safety gloves,
- safety glasses,
- is available and used as intended.

If personal protective equipment (PPE) is required or specified in local regulations, the contractor must determine appropriate lifting points on the basis of the risk assessment.

The personal protective equipment to be used is determined by the contractor.

The contractor must

- provide safe working areas for site personnel which are to be reached through the provision of safe access ways. Areas of risk must be cordoned off and clearly marked.
- ensure the stability during all stages of construction, in particular during assembly, modification and dismantling of the formwork.
- ensure and prove that all loads can be safely transferred.

Utilisation

Every contractor who uses or allows formwork systems or sections of the formwork to be used, has the responsibility for ensuring that the equipment is in good condition.

If the formwork system is used successively or at the same time by several contractors, the health and safety coordinator must point out any possible mutual hazards and all work must be then coordinated.

Safety instructions

System-specific

Retract components only when the concrete has sufficiently hardened and the person in charge has given the go-ahead for striking to take place.

Working areas situated below must be protected by means of appropriate measures.

Tools and materials are to be secured to prevent them from falling to the ground. Concrete excess and other forms of dirt are to be removed.

Each Cantilevered Parapet Bracket must be individually anchored, and the loosening or dismantling of the anchoring may only take place on the side of the load transfer.

Constructional requirements regarding the use of the anchoring methods are to be taken into account.

The correct installation of the anchor is to be checked before takes place. We recommend the compiling of an acceptance report.

Anchoring only may be loaded if concrete has sufficient strength.

The Anchor Sleeve M24 must be securely bolted on to the fibre cement pipe on the Anchor Positioning Stud M24.

The threaded areas on the Screw-On Cone-2 as well as the Threaded Plate DW 20 must always be completely screwed in.

The required anchoring depth h must not be achieved through a reduction in the screw-in depth.

Damaged anchoring components and advanced mountings must not be used.

Examples of damage:

- deformed components,
- rough or scratched cone surfaces,
- blocked threads,
- weld splashes on the threads.

Check the functionality of the slide bearings before every use. Do not use Bracket Cantilever VGK 50 if grouting is damaged!

Storage and transportation

Store and transport components ensuring that no unintentional change in their position is possible. Detach lifting accessories and slings from the lowered components only if they are in a stable position and no unintentional change is possible.

Do not drop the components.

Use PERI lifting accessories and slings as well as only those lifting points provided on the component.

During the moving procedure

- ensure that components are picked up and set down so that unintentional falling over, falling apart, sliding, falling down or rolling is avoided.
- no persons are allowed to remain under the suspended load.

The access areas on the jobsite must be free of obstacles and tripping hazards as well as being slip-resistant.

For transportation, the surface must have sufficient load-bearing capacity.

Use original PERI storage and transport systems, e.g. crate pallets, pallets or stacking devices.

A1 Assembly versions

Standard application on cantilevers ≥ 75 cm

(Fig. A1.01)

Take into account section A3 – System selection.



Fig. A1.01

Intermediate area on cantilevers 35 – 75 cm

With Adj. Base Plate UJB 38-80/55 (2.9). (Fig. A1.02)

Take into account section A3 – System selection.



A1 Assembly versions

Vertical application on abutments

Dimension x according to project-specific planning. (Fig. A1.03)

Take into account section A3 – System selection.



Fig. A1.03

Complete enclosure with Guardrail Post RCS/SRU 184

Assembly

- 1. Attach Guardrail Post RCS/SRU 184 (2.6) to Platform Cantilever Beam VGK (2.3), SW 30.
- 2. Attach enclosure to the Guardrail Posts.

(Fig. A1.04)

Take into account section A3 – System selection.



Fig. A1.04

Working scaffold

Cantilever (Fig. A1.05)

Abutment (Fig. A1.06)





A2 Load conditions



Use as formwork scaffold

Working / Concreting

- Adjusting the formwork.
- Install reinforcement in the cantilevered parapet.
- Close side formwork and then concrete.
- Striking.
- Inspection and maintenance.
- Max. wind speed \leq 64 km/h.

Storm (non-operational)

During longer work breaks or storm warnings with wind speeds > 64 km/h.



- Implement safety measures according to Section A7.
- Remove loose materials and equipment.
- Do not access brackets in storm conditions.
- For storm warnings with wind speeds
 > 111 km/h, an authorized person is to be informed and separate safety measures are to be implemented.

Load case: Working		
Live load on the platform	2.00 kN/m ²	
max. working wind	0.20 kN/m ²	

 $(V_w = 64 \text{ km/h})$

0.75 kN/m²

0.20 kN/m²

 $\gamma_{Beton} = 25 \text{ kN/m}^3$

 $(V_w = 64 \text{ km/h})$



Fig. A2.01



Fig. A2.02

(Fig.	A2.02)

speed

(Fig. A2.01)

platform

speed

with

Load case: Concreting

Live load on the

max. working wind

Load case: Storm	
Live load on the platform	0.00 kN/m ²
Storm wind peak veloci- ty pressure q _p (z)*	\leq 0.60 kN/m ² (V _w \leq 111 km/h)

hydrostatic fresh concrete pressure

Application as working platform for parapet refurbishment



- All demolished concrete is to be immediately removed at all times. No accumulation of demolished concrete.
- Secure working areas located underneath against falling objects.

Working

- Demolish existing cantilevered parapet.
- Continuously remove demolished concrete from the working platform.
- Carry out refurbishment work.
- Max. wind speed \leq 64 km/h.

Storm (non-operational)

- See above.

2.00 kN/m ²
0.20 kN/m ² (V _w = 64 km/h)

(Fig. A2.03)

Load case: Storm	
Live load on the platform	0.00 kN/m ²
Storm wind peak veloci- ty pressure q _p (z)*	\leq 0.60 kN/m ² (V _w \leq 111 km/h)



Fig. A2.03

Note

All given loads are characteristic loads. *Max. peak velocity pressure $q_p(z)$ including reduction for temporary construction.

A3 System selection



A4 Assembly guidelines



Cantilevered Parapet Type 1

Assembly with Bracket Post VGK 110 and Kicker AV 111

- Kicker AV 111 (2.8) is always connected to the base of the Bracket Post (2.1) by means of bolts and cotter pins. (Fig. A4.01a)
- The Platform Cantilever Beam VGK 170 (2.3) is connected to the holes on the Bracket Post (2.1) according to the dimensions of the Cantilevered Parapet. (Fig. A4.01b)
- The spindling-out length of the spindle (3.1) is to be kept to an absolute minimum.



Never attach Kicker AV 111 (2.8) between the fixing points of the Platform Cantilever Beam VGK (2.3), see Fig. A4.02b.



Fig. A4.01a



Fig. A4.01b

A4 Assembly guidelines

Cantilevered Parapet Type 2

Assembly with Bracket Post VGK 139 and Kicker AV 140

- Kicker AV 140 (2.7) is always mounted below the Platform Cantilever Beam (2.3) in the next possible hole of the Bracket Post (2.4) with bolts and cotter pins. (Fig. A4.02a)
- The Platform Cantilever Beam VGK 170 (2.3) is connected to the holes on the Bracket Post (2.4) according to the dimensions of the cantilevered parapet.

(Fig. A4.02c)

 The spindling-out length of the spindle (3.1) is to be kept to an absolute minimum.



Fig. A4.02a

→

Never attach Kicker AV 140 between the fixing points of the Platform Cantilever Beam VGK (2.3). (Fig. A4.02b)



Fig. A4.02b

Fig. A4.02c



On the cantilever **New structure**

Anchor Sleeve M24

The Anchor Sleeve M24 is already installed when concreting the cantilevered parapet.

Required components per tie point:

1.1	Anchor Sleeve M24	1x
1.3	Cone FRC 32/52	1x
1.2	Anchor Positioning Stud M24 x 65	1x
	Alternative	
1.22	Threaded Cone M24/40	1x
1.23	Wire Nail Ø 4.6 x 130	1x



- Constructional requirements for use of the Anchor Sleeve M24 with cantilevered parapet systems, see design information for VGK.
- Permissible widths of influence on cantilevers: see design information for VGK.
- Keep thread of Anchor Sleeve M24 free of rust and dirt.

Installation with Anchor Positioning Stud

- 1. Mount Anchor Positioning Stud M24 x 65 (1.2) to the formlining by means of 4 wire nails 3 x 80. Note: edge spacing "a". (Fig. A5.02)
- 2. Push Cone FRC 32/52 (1.3) over the thread of the Anchor Positioning Stud.
- 3. Screw on Anchor Sleeve M24 (1.1) onto the Anchor Positioning Stud M24 as far as possible. (Fig. A5.01)
- 4. Secure Anchor Sleeve M24 in the reinforcement using tie wire.

Installation with Threaded Cone

- 1. Check anchor installation components for signs of damage and replace if necessary.
- 2. Insert Wire Nail Ø 4.6 x 130 (1.23), Item no.129157, into the Threaded Cone (1.22).
- 3. Position Threaded Cone on the formlining and hammer in wire nail. (Fig. A5.02a)







Fig. A5.02a

Fig. A5.01

- 4. Screw in Anchor Sleeve M24 (1.1) as far as possible, at 90° to the formlining. (Fig. A5.02b)
- 5. Secure Anchor Sleeve M24 in the reinforcement with tie wire to ensure that it does not change its position during concreting.





Fig. A5.02b

15

- 20 cm

Fig. A5.01a

Check installation

- distance to edge
- anchor spacings
- ensure anchor sleeve is completely screwed in
- planned position

Checking of the anchors and reinforcement can be done at the same time.

PERI

On the cantilever Refurbishment

Adhesive Anchor System M24

For subsequent anchoring of the Cantilevered Parapet Bracket, the Adhesive Anchor System M24 can be used.

Required components per tie point

1.5	Suspension Head VGK	1x
1.7	Nut M24-8, ISO 7042	1x



Ensure that the load is safely transferred into the structure!



(Fig. A5.03)

Take into account manufacturer information on the Adhesive Anchor.

Assembling the Suspension Head VGK

- 1. Position the Adhesive Anchor with a
- protrusion of 4 7 cm.
 Push the Suspension Head VGK (1.5) onto the Adhesive Anchor and tighten by means of self-securing Nuts M24-8 (1.7).





VARIOKIT VGK Cantilevered Parapet Bracket Instructions for Assembly and Use – Standard Configuration

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On the abutment

Screw-On Cone-2 M24/DW 20

The Screw-On Cone is also embedded when concreting the abutment.

Required components per tie point

1.9	Screw-On Cone-2 M24/DW 20	1x
1.8	Threaded Anchor Plate DW 20	1x



- Constructional requirements for the use of the Screw-On Cone-2 M24/ DW 20, see design information for VGK.
- Permissible width of influence on abutments: see design information for VGK.

Assembly

Completely insert Screw-On Cone (1.9) into the Threaded Anchor Plate (1.8). (Fig. A5.04a) Anchoring depth = 15.5 cm. (Fig. A5.04b)



1.9

1.8



C

Check installation

- anchor spacings
- ensure anchor sleeve is completely screwed in
- planned position

Checking of the anchors and reinforcement can be done at the same time.

Fixing with Anchor Positioning Stud M24

1.10

С

Required components per tie point:

- **1.10** Anchor Positioning Stud M24 1x
- 1.9 Screw-On Cone-2 M24/DW 20 1x
- 1.8 Threaded Anchor Plate DW 20 1x

Assembly

- height

Check assembly

- anchor spacings

- anchoring depth h

1. Fix Anchor Positioning Stud M24 (1.10) to the marked position with wire nails 3 x 80 (4x). Note: minimum distance to the edge.

(Fig. A5.05)

- anchor (1.8 + 1.9) onto the Anchor Positioning Stud M24. (Fig. A5.06)
- 3. Firmly connect the Threaded Anchor Plate (1.8) to the reinforcement to ensure a secure position.



Fig. A5.05



Fig. A5.06

2. Tightly screw on pre-assembled



- alignment according to specifications Checking of the anchors and reinforce-

ment can be done at the same time.

of Advancing Bolt M24". - In this case, the distances from the holes to be drilled to the steel struts or beams of the formwork must be large enough.

DFD

Fixing with Advancing Bolt M24

Preparation

- 1. Check the required space for the Anchor Positioning Plate M24 (1.11). Lateral spacings of 3 cm or 4 cm are required.
- 2. Determine the set position and drill Ø 25 mm hole from the front of the formwork. (Fig. A5.07)
- 3. Mount the Anchor Positioning Plate M24 (1.11). Wood screws 6 x 20 DIN 571, SW 10 (4x) (1.13). (Fig. A5.08)

Assembly

0

- height

be applied.

Check assembly

- anchor spacings - anchoring depth h

- 1. Insert the Advancing Bolt M24 (1.12) from the rear side of the formlining through the drilled hole.
- 2. From the front side of the formlining, tightly screw on the anchor (1.8 + 1.9). (Fig. A5.09)
- 3. Firmly connect the Threaded Anchor Plate (1.8) to the reinforcement to ensure a secure position.

- alignment according to specifications Checking of the anchors and reinforcement can be done at the same time.

If there is a formwork girder positioned at the rear of the anchoring, "Assembly with Anchor Positioning Stud M24" can







1.11 SW 10 1.13

Fig. A5.07

Fig. A5.08



Fig. A5.09



Removal and closure

Fall hazard! The removal and closure of the anchor holes takes place from a safe and secure working area, e.g. working plat-

form, supporting formwork, work cage.

On the cantilever Removal

- 1. Release Hex. Bolt M24 x 100-8.8, SW 36, in the Suspension Head.
- 2. Remove the Suspension Head.

Closure

- 1. Clean anchor hole.
- 2. Mix repoxal glue according to the manufacturer's instructions.
- 3. Immerse Plug 32/20 (1.4 with Advancing Bolt) or 40/20 (1.41 with Threaded Cone) one-sided into the adhesive.
- 4. Tap into anchor hole using a rubberheaded hammer until flush with hole.
- 5. Remove glue residue with a spatula. (Fig. A5.10 + A5.11)

On the abutment Removal

- 1. Release Hex. Bolt M24 x 70-10.9, SW 36, in the Suspension Head.
- 2. Remove the Suspension Head.
- Release Screw-On Cone-2 M24/DW 20 (1.9) by means of socket wrench SW 36.
- 4. Screw out the Screw-On Cone-2 M24/DW 20 by hand. (Fig. A5.12 + A5.13)

Closure

- 1. Clean anchor hole.
- 2. Close anchor hole with a suitable cone, e.g. PERI concreting cones. (Fig. A5.14)



Follow Instructions for Use for concreting cones.



For architectural concrete or required gas/water impermeability of the wall, the anchor holes can be closed with PERI Sealing Cones KK. See PERI Tie Technology, or contact your PERI sales engineer. Fig. A5.10



Fig. A5.11





1.4 *–* 32/20 1.41 – 40/20

A6 Decking and side protection



Observe national regulations!

Platform decking

Planking according to EN 12811 and DIN 4420-1 respectively.

- Planking spans over a minimum of 2 bays, with offset joints.
- Fix planks to each platform beam using wire nails or wood screws (4.5). (Fig. A6.01)
- Secure cantilevered planking against lifting.
- With installation according to DIN 4420-1 Table 3, planking can be used as a cover which is suitable to catch falling objects. Appropriate sealing must be ensured.

Safety scaffold

In the absence of safety measures against falling and fall heights h > 1.00 mat the edge of the bridge, the planking is to be installed as safety decking according to DIN 4420-1.

- Installation of planking depending on the fall height h and span in accordance with DIN 4420-1, Table 2. (Fig. A6.02)
- Depending on the span, double thickness may be necessary.
- For planking widths > 24 cm and fall heights $h \le 1.50$ m: Dlank thick an

Plank thickness	max. spa
4.0 cm	1.00 m
5.0 cm	1.30 m
Double thickness	
2 x 4.0 cm	1.60 m
2 x 5.0 cm	2.20 m

Guardrails

Guardrails are to be mounted on working scaffolds according to EN 12811.

- Fix guardrail boards and toe boards to Guardrail Posts (2.5) with wire pins or wood screws (4.5). (Fig. A6.03)
- For partial or complete enclosure of the side protection, the perm. width of influence of the Guardrail Post can restrict the bracket spacing.



1

DFD

A7 Storm protection

In case of a storm, the Cantilevered Parapet Bracket VGK must be free of materials and tools as well as being secured against tipping. Example using timbers (5).

Use as formwork scaffold

Cantilever



Vertical application on abutments (Fig. A7.02)

PERI



Use as working platform

Cantilever

Fig. A7.01

(Fig. A7.03)



Vertical application on abutments (Fig. A7.04)



1x 1x 8x

PERI

4.5

2.13

Bridge longitudinal inclination s > 3.0 %

→

- For horizontal bracing, the brackets are always connected in pairs to the scaffold tubes and diagonal planking.
- The diagonally-positioned plank (2.12) is force-locked against the Bracket Post VGK in the direction of the inclination.
- Note the direction of inclination.

Diagonal planking

Required components:

2.12	Plank 20 x 4 (C24)
2.13	Height compensation
4.5	Torx 6 x 80

Assembly

- 1. Prepare plank for a force-locked connection.
- 2. Position plank (2.12) diagonally between two brackets on the decking and fix with Torx 6 x 80 (4.5).
- 3. Mount height compensation (2.14).
- 4. Mount Formwork Fixing VGK (3.1) and Formwork Support VGK (3.2), see B3.
- 5. Fix Adjustable Base Plates with two Torx 6 x 80 (4.5) respectively. (Fig. A8.01)

Scaffold tube

Required components:

2.10	Brace Connector VGK	2x
2.11	Scaffold Tube Ø 48.3 x 3.2 mm	1x

Assembly

- 1. Screw in Brace Connector VGK (2.10) into each Bracket Post VGK, M16 x 80, at the height of the decking.
- 2. Scaffold tube (2.11) mounted on two couplings.
- Align brackets and tighten couplings, SW 19. (Fig. A8.02)





Fig. A8.02

A9 Inspection

PERI

Bracket Cantilever VGK 50

The sliding capacity of the compression bearing (6) on the Bracket Cantilever VGK 50 must be checked before each use.



Bracket Cantilever is not to be used if the grouting is damaged!

The inspection includes a visual and functionality check.

Purpose

Due to the inspection carried out before the initial operations as well as regularly occuring inspections, it can be ensured that operational and functional reliability is guaranteed.

Visual check

- wear,
- cracks, grooves or similar in the grouting (6).

Functionality check

- formlining moveable approx. 2 mm forwards, back and twistable. (Fig. A9.01 – A9.03)
- Formlining goes back automatically to the starting position.

Measures

If any defects are determined during the safety inspection, they must be eliminated according to the instructions provided by the authorised person. A new inspection is to be subsequently carried out.



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Fig. A9.01

B1 Bracket unit



Assembly on the cantilever



Bracket unit and platform unit with guardrails must be installed from a safe working area, e.g.

- telescopic working platform
- temporary working scaffold
- personal protective equipment to prevent falling from a height (PPE).



The formwork unit is assembled and adjusted from the platform unit. Depending on the stage of construction, temporary safety measures to prevent falling may be required.

Remove Anchor Positioning Stud

- 1. Straighten wire nails.
- 2. Retract formwork. The wire nails must be pulled through the formlining.
- Remove the Anchor Positioning Stud M24 (1.2 / 1.10) from the Anchor Sleeve by means of an Allen Key SW 14. (Fig. B1.01)

Assembly

- Attach Suspension Head VGK (1.5) to the Anchor Sleeve M24 by means of Bolts M24 x 100-8.8 (1.6). (Fig. B1.02)
- 2. Fix Bracket Cantilever VGK 50 (2.2) to the Bracket Post VGK (2.1 / 2.4) using bolts and cotter pins. (Fig. B1.03a)
- Attach pre-adjusted Kicker AV 111 (2.8) or AV 140 (2.7) to the Bracket Cantilever and Bracket Post using bolts and cotter pins. (Fig. B1.03b)
- 4. Attach bracket unit to the Suspension Head and secure by means of locking pins (2.1a) and cotter pins.
- Vertically adjust bracket unit with Kicker AV 111 or AV 140. (Fig. B1.03c + B1.03d)



Fig. B1.01



Fig. B1.01a

Remove Threaded Cone

- 1. Retract formwork.
- 2. Push back wire nail with a hammer.
- 3. Screw out Threaded Cone M24 (1.22) from the Anchor Sleeve using ratchet wrench and socket SW 22. (Fig. B1.01a)





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Fig. B1.03a

2.1a

2.1 / 2.4



Fig. B1.03b

2.7

2.8

Fig. B1.03c



2.1a

B1 Bracket unit

Assembly on the abutment

Remove Advancing Bolt

- Loosen and remove Advancing Bolt M24 (1.12) from the rear side of the formlining, SW 19.
- 2. Remove formwork. (Fig. B1.04)

Assembly

- 1. Fix Suspension Head VGK (1.5) to the Screw-On Cone M24/DW 20 (1.9) using Bolt M24 x 70-10.9 (1.13). (Fig. B1.05)
- Attach Bracket Post VGK (2.1) to the Suspension Head VGK and secure with locking pins (2.1a) and cotter pins. (Fig. B1.06a + B1.06b)



Fig. B1.04



Fig. B1.05





Fig. B1.06b

B2 Platform unit

Assembly of Platform Cantilever Beam VGK

- 1. Position top bolt (2.1b) in the Bracket Post VGK at the height of the platform.
- 2. Remove bottom bolt (2.1c).
- 3. Mount Platform Beam (2.3) on the bolt (2.1b).
- 4. Secure with bottom bolt (2.1c). (Fig. B2.01)
- 5. Attach additional Platform Beams.
- 6. Install planking, see Section A6.



PFRI

Assembly of guardrails

- Insert Guardrail Post HSGP-2 (2.5) in all Platform Beams (2.3). (Fig. B2.02)
- 2. Mount and secure guardrail boards, see Section A6.



Fig. B2.02

B3 Formwork unit

Assembly of Formwork Fixing VGK

- 1. Release wedge (3.1.1).
- 2. Insert Formwork Fixing (3.1) in the Bracket Post (2.1).
- 3. Adjust Formwork Fixing to required height with the spindle.
- 4. Secure Formwork Fixing with wedge (3.1.1).
- 5. Position Internal Stopends (3.7) on the Formwork Fixing and adjust. (Fig. B3.01)

Fig. B3.01



Assembly of Platform Cantilever Beam VGK

- Attach Platform Cantliever Beam VGK (3.2) to the Formwork Fixing (3.1) and secure with bolts.
- 2. Bring guide carriage (3.2.2) into position.
- 3. Fix slab formwork to guide carriage (3.2.2) by means of 2 Torx 6 x 60 respectively.
- 4. Align slab formwork with the Articulated Spindle (3.2.1) and guide carriage (3.2.2), see Fig. B3.03.
- 5. Fix both wedges on the guide carriage using a sledge hammer (5 kg). (Fig. B3.02)



Fig. B3.02

B3 Formwork unit

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Assembly of Formwork Post VGK for side formwork

- 1. Attach Formwork Post (3.3) to the guide carriage (3.2.2) by means of bolts.
- 2. Fix Kicker AV 81 (3.5) to the guide carriage and Formwork Post with bolts.
- Insert Beam Support (3.3.1) in the corresponding position. (Fig. B3.03)



Fig. B3.03

Assembly of side formwork

- Place side formwork on Beam Support (3.3.1) and slab formwork and fix to Formwork Post with wood screws.
- 2. Align Formwork Post (3.3) with Kicker AV 81 (3.5). (Fig. B3.04)



B4 Formwork

Arangement of formwork supports

Top view



For optimal concreting results, offset the joints of the formwork supports for the slab formwork and side formwork. (Fig. B4.01)



Forward inclination of the side formwork



The forward inclination is dependent on the height of the cantilevered parapet "H" and refers to the top edge of the cantilevered parapet. (Fig. B4.02)



Cantilevered para- pet height H [cm]	Forward inclina- tion v * [mm]
100	23
80	9
60	3
40	0

*Value with 1 m width of influence.

Intermediate values can be interpolated linearly.

C1 Concreting

PERI

Overloading!

- Do not pour the concrete directly from the mixer vehicle or concrete bucket into the formwork construction!
- Avoid any accumulation of concrete in the area of the Cantilevered Parapet Bracket! (Fig. C1.01)



Fig. C1.01

Concreting

- 1. Pour concrete on the bridge cantilever.
- 2. Bring concrete into the formwork construction using a rake or something similar.
- 3. Compact concrete. (Fig. C1.02)



C2 Striking

Formwork unit



Striking and dismantling of the formwork unit is carried out from the platform unit.

Side plate

- 1. Turn Formwork Post VGK (3.3) back with the Kicker AV 81 (3.5) until the side plate is released from the cantilevered parapet.
- 2. Remove side formwork. (Fig. C2.01)



Slab formwork

- 1. Release wedge (3.1.1) on the Formwork Fixing VGK and wedges (3.2.2) of the guide carriage.
- Turn spindle downwards until the slab formwork is released from the cantilevered parapet. (Fig. C2.02)



Fig. C2.02

C3 Dismantling

On the cantilever

Formwork unit

- 1. Remove Formwork Post VGK (3.3) and Kicker AV 81 (3.5).
- 2. Remove slab formwork.
- 3. Remove Formwork Support VGK (3.2).
- 4. Remove Formwork Fixing VGK (3.1) and Internal Stopend. (Fig. C3.01)

Fig. C3.01



C3 Dismantling

PERI

On the cantilever



Anti-fall protection! Platform unit and bracket unit are to be dismantled from a safe and secure working area, e.g.

- telescopic working platform
- temporary working scaffold
- personal protective equipment to prevent falling from a height (PPE).



Depending on the stage of construction, temporary safety measures to prevent falling may be required.

Platform unit

- Remove guardrail boards and guradrail posts (2.5). (Fig. C3.02)
- Planking is continuously removed accordingly.
- 3. Remove Platform Cantilever Beam VGK (2.3).
- Install bolts and cotter pins (2.1.1) in the Bracket Post VGK (2.1). (Fig. C3.03)

Bracket unit

- Remove locking pins (2.1a) on the Suspension Head (1.5) and detach bracket unit. (Fig. C3.04)
- 2. Place bracket unit on the ground and dismantle.
- 3. Release Bolts M24 x 100-8.8 (1.6) and remove Suspension Head (1.5).
- Close anchor holes, e.g. with Plugs, see Section A5. (Fig. C3.05)

Fig. C3.04









Fig. C3.05

C3 Dismantling

On the abutment



Anti-fall protection! Platform unit and bracket unit are to be dismantled from a safe and secure working area, e.g.

- telescopic working platform
- temporary working scaffold
- personal protective equipment to prevent falling from a height (PPE).

Dismantling the Cantilevered Parapet Bracket takes place in the same way as on the cantilever.

- Dismantle and remove the formwork unit.
 (Fig. C3.06)
- Dismantle and remove the platform unit. (Fig. C3.07)
- Dismantle and remove the bracket unit.
 (Fig. C3.08)
- Loosen Bolts M24 x 70-10.9 (1.13) and remove Suspension Head (1.5).
- Remove the anchors and close the anchor holes, e.g. with PERI Concreting Cones, see Section A5. (Fig. C3.09)









1.13 1.5

Fig. C3.09

Fig. C3.08

C4 Fall protection on the bridge edge

Guardrail Post GKB

For temporary fall protection on bridge edges, the Guardrail Post GKB is to be used in accordance with EN 13374. The Side Guardrails are to be installed according to Table 1 and 2.



- All occurring loads must be safely transferred!
- Reinforcement stirrups must have sufficient load-bearing capacity!

Two mounting versions are possible:

Version 1

The Guardrail Post GKB is clamped in the reinforcement stirrup. (Fig. C4.01)

Required components:

4.1 Guardrail Post GKB 4.6 Guardrail Boards



Guardrails are assembled and dismantled from a safe and secure working area, e.g. with PPE.

Assembly

- 1. Pre-adjust Guardrail Post (4.1) with the crank.
- 2. Place the Guradrail Post in the reinforcement stirrup and tension with the crank.
- 3. Position Guardrail Boards (4.6) and secure, e.g. by means of wire pins or wood screws. (Fig. C4.01 + C4.01a + C4.02)

Dismantling

Turn crank until the lower holder is free and the Guardrail Post can be removed from the top reinforcement.





Зx

Table 1 Permissible width of influence for the Guardrail Posts

Guardrail Board h / w [cm]	perm. width of influence*[m]
12 / 4	1.60
15 / 3	1.55

*Values are valid only in compliance with the following boundary conditions

- Tightening torque with crank ≥ 60 Nm
- Reinforcement stirrup spacing ≥ 15 cm
- ≥ 12.0 mm - d_{reinforcement}
- Spacing of Guardrail Post axis to front side of concrete \leq 6 cm.
- For guardrail boards which extend across only 2 bays, the permissible width of influence is to be divided by 1.25.





Fig. C4.01

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.26

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C4 Fall protection on the bridge edge

Version 2

The Guardrail Post GKB is fixed to the parapet / bridge. (Fig. C4.03 + C4.04)

Required components:

- **4.1** Guardrail Post GKB
 1x

 4.2 Screw-On Sleeve PERI M16/1641x

 4.3 Bolt M16 x 120 ISO 4017
- **4.4** Washer R 17.5 ISO 7094 1x
- -
- Installation of the PERI Screw-In Sleeve M16/164, see Technical Data Sheet. (Fig. C4.05)
- Tighten Bolt M16 x 120, SW 24 with Washer R 17.5, and slightly pre-tension.



Fig. C4.03a

Fig. C4.03



Fig. C4.05



Fig. C4.04

Table 2

Permissible width of influence for the Guardrail Posts when using the PERI Screw-In Sleeve.

Guardrail board h / w [cm]	perm. width of influence* [m]	Actual tensile force F _z on the anchoring [kN]	Actual shear force F _α on the anchoring [kN]
12 / 4	1.20	9.89	0.53
15 / 3	0.95	9.74	0.53

 The forces shown in the table can be linearly reduced or increased when using other anchoring methods with smaller or larger widths of influence.

- The permissible width of influence in Version 2 is limited:

- Guardrail board h/w = 12 cm / 4 cm: perm. width of influence = 1.50 m
- Guardrail board h/w = 15 cm / 3 cm: perm. width of influence = 1.20 m
- For guardrail boards which extend across only 2 bays, the permissible width of influence is to be divided by 1.25.
- The safe transfer of existing forces into the building must be guaranteed.
- Take into account the manufacturer's information on the selected anchoring.





Item no. Weight kg 124413 4.390

90 Suspension Head VGK

To attach the Bracket Post VGK 110/139 to the structure.





124404 17.300

Bracket Post VGK 110

For connection of the Platform Cantilever Beam VGK 170 and formwork with parapet height up to 60 cm.



Complete with

1 pc. 118463 Bolt Ø 16 x 90, galv. 1 pc. 113012 Pin Ø 20 x 260, galv. 2 pc. 018060 Cotter Pin 4/1, galv.



124427 22.000

Bracket Post VGK 139

For connection of the Platform Cantilever Beam VGK 170 and formwork with parapet heights from 60 to 100 cm.



Complete with

2 pc. 118463 Bolt Ø 16 x 90, galv. 1 pc. 113012 Pin Ø 20 x 260, galv. 3 pc. 018060 Cotter Pin 4/1, galv.



Item no.	Weight ka		
057087 057088	3.720 4.410	Kickers AV Kicker AV 82 Kicker AV 111 For aligning PERI formwork systems.	min. L max. L 500 820 790 1110 Complete with 1 1 pc. 027170 Pin Ø 16 x 42, galv. 1 1 pc. 018060 Cotter Pin 4/1, galv. Note Permissible load see PERI Design Tables.
		Samuel	min 500 max 820 min 790 max 1110 030 016,5 8 016x42
028110	5.180	Kicker AV 140 Extension length I = 1.08 – 1.40 m. For aligning PERI formwork systems.	Complete with 1 pc. 027170 Pin Ø 16 x 42, galv. 1 pc. 018060 Cotter Pin 4/1, galv. Note Permissible load see PERI Design Tables.
			min 1080 max 1400 Ø30 Ø16,5 Ø16x42
124455	2.930	Bracket Cantilever VGK 50 For assembly of the bracket unit with Bracket Post	Complete with 2 pc. 118463 Bolt Ø 16 x 90, galv.













VARIAKITVGK Cantilovarad Paranat Brackat



VARIO		K Cantilevered Parapet Bracket	PER
Item no. 124438	Weight kg 20.100	Formwork Support VGK 100 For connection of the bottom and lateral form- work.	Complete with 1 pc. 118463 Bolt Ø 16 x 90, galv. 1 pc. 018060 Cotter Pin 4/1, galv.
124371	7.300	Formwork Post VGK 70 For mounting of the lateral formwork.	Complete with 3 pc. 118463 Bolt Ø 16 x 90, galv. 3 pc. 018060 Cotter Pin 4/1, galv.
124360	4.500	Formwork Post Extension VGK 40 For extension of the Formwork Post VGK 70 with parapet height from 60 to 100 cm.	Complete with 2 pc. 118463 Bolt Ø 16 x 90, galv. 2 pc. 018060 Cotter Pin 4/1, galv.

124934

1.550

Brace Connector VGK For bracing due to longitudinal inclination.



Complete with 1 pc. 710222 Bolt ISO 4014 M16 x 80-8.8, galv. 1 pc. 710229 Nut ISO 4032 M16-8, galv.







	Accessories
0.026	Cone PP Ø 31/26, c = 25
0.005	Plug Ø 26 mm
0.116	Cone FRC Ø 32/52, c = 40
0.123	Anchor Positioning Stud M24, galv.
0.033	Plug FRC D = 32
0.200	Anchor Positioning Stud M24 x 65, galv.
0.045	Metric Threaded Cone M24
	0.026 0.005 0.116 0.123 0.033 0.200 0.045

Separate design information on request.





-					
Item no. V	Veight kg				
123820	0.063	Plug FRC D = 40 For closing the tie hole when using Threaded Cone M24.			
		\bigcirc	\bigcirc		
031550	1.000	Accessories Repoxal Glue			
116234	0.033	Plug FRC D = 32			
		For closing the Cone FRC Ø 32. Made of fibre reinforced concrete.			
		\bigcirc	\bigcirc		
		Accessories			
031550	1.000	Repoxal Glue			
031550	1.000	Repoxal Glue Two-component adhesive for bonding fibre rein- forced concrete plugs. Requirements: 1 kg adhesive for approx. 200 Plugs FZR 32 or 330 Plugs FZR 22.	Note See Safety Delivery u	y Data sheet! nit 1.0 kg	
030860	0 792	Threaded Anchor Plate DW 20	Note		

DFDI

	For use with Tie Rod DW 20, B 20 or Screw-On Cone-2 M24/DW 20. For anchoring in concrete.	Lost anchor part.
114158 1.030	Screw-On Cone-2 M24/DW 20, galv. Anchor system M24. For anchoring climbing systems.	Note Separate design information on request.
		SW 36 SW

Accessories
030860 0.792 Threaded Anchor Plate DW 20





P	E	R	

ltem no.	Weight kg	
114299	9.520	Guardrail Post GKB
		For fixing to the reinforcement or to the embed-





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System-Independent Accessories



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